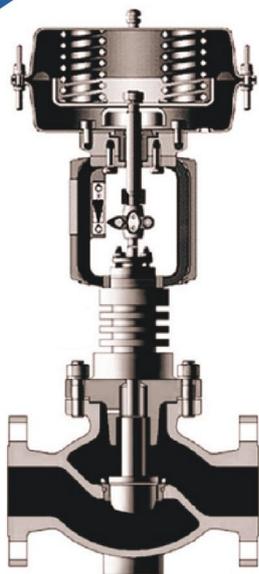


CONTROL VALVE

LP-300 SERIES



LP-300 Series Single-Seat Valve

LP-400 Series Cage Control Valve

LP-500 Series Three Way Control Valve

LP-600 Series Low Temperature Control Valve

LP-700 Series Angle Sleeved Control Valve

Basic Parameters

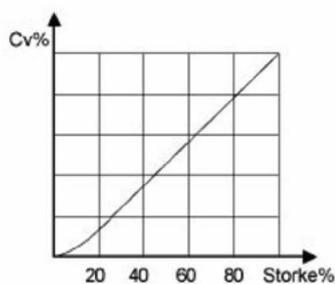
Technical Specifications

- Body: Direct, Angle, Three ways
- Nominal dimension: 1/2"~24"
- Pressure rating: Class 150~Class 4500
- Seal Level: Body seal level: ANSI B16.34, IV, V, VI
Seat seal level: ANSI B16.34, IV, V, VI
- Rangeability: 50:1
- Drive mode: Handwheel, Pneumatic, Electric, EHB
- Connection: Flanged (RF/GF/FF/RTJ), Weld (BW/SW), Screw (BSP/NPT)
- Special versions available: 1. For oxygen
2. With a heating jacket

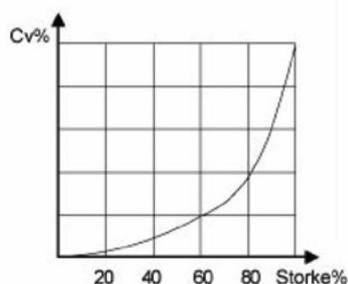
Material

- Body & Bonnet: A-216 Gr.WCB, A-216 Gr.WCC, A-217 Gr.WC6, A-217 Gr.WC9, A-351 Gr.CF8M, A-351 Gr.CF3M, A-351 Gr.CF3, A-351 Gr.CF8, A-352 Gr.LCB, SS+PFA
- Trim & Seat: 316SS, 316SS+STL, 316SS+HF, 410SS, 420SS, 420SS+QT, 430SS+QT, 440SS+QT, SS+PFA
- Remark: 1. Material of stem 316SS, 410SS
2. Body&Bonnet: A-182 Gr.F11, A-182 Gr.F22, A-182 Gr.F316
- Non-routine material: Brinze, Hastelloy C-276, Monel, Ti, Duplexss, Inconel, Alloy6

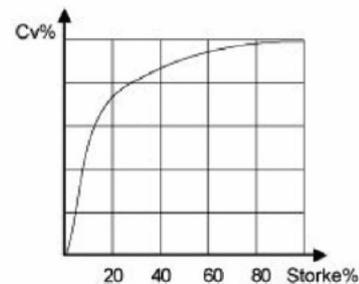
Characteristic



Linear



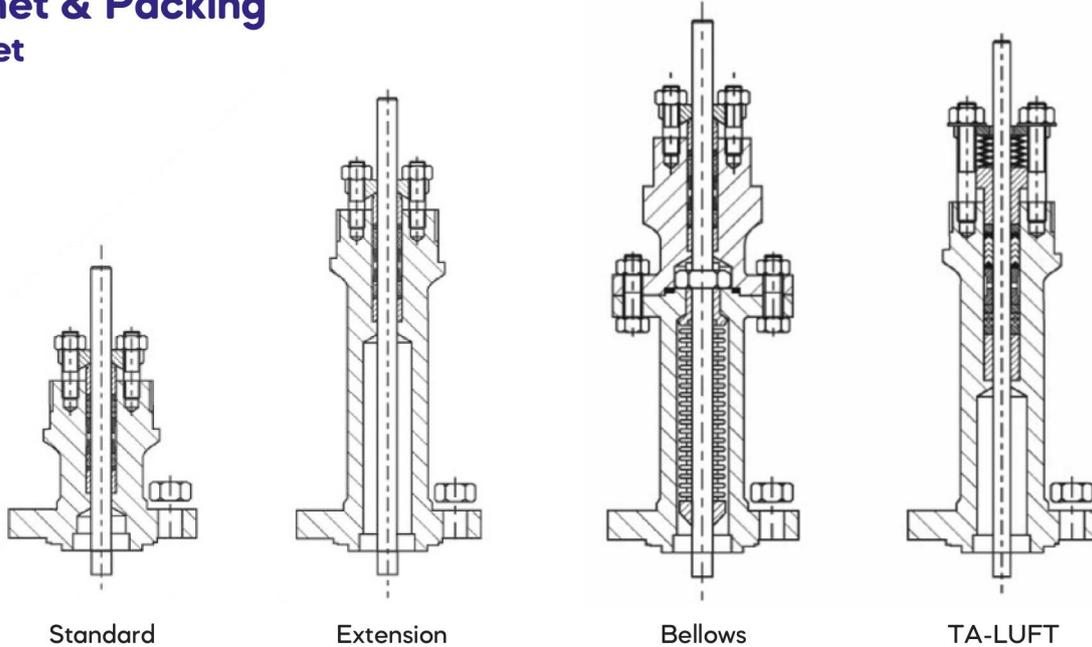
Equal-percentage



Quick open



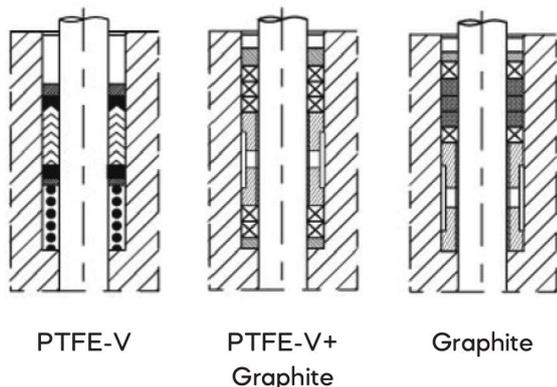
Bonnet & Packing Bonnet



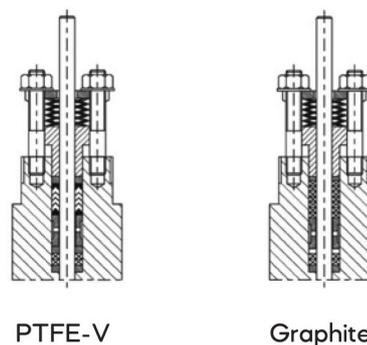
Bonnet type & Temperature & Packing

Packing Type	PN	Temperature (°C)		
		Bonnet Type		
		Standard	Extension	Bellows
PTFE-V	To 110*	-46°C~+200°C	-198°C~+300°C	-100°C~+200°C
PTFE+Graphite				
PTFE-V/TA-Luft				
Graphite	To 420*	To +300°C	To +537°C (+650°C)**	To +440°C
Graphite/TA-Luft	To 160*			

Packing

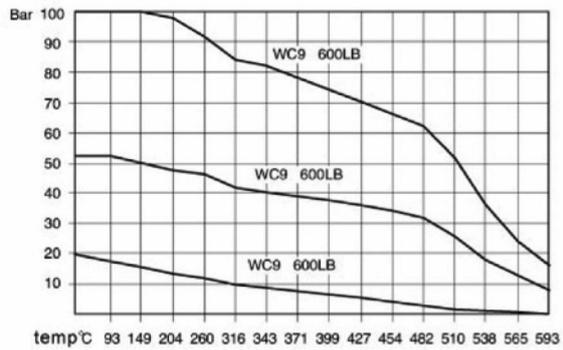
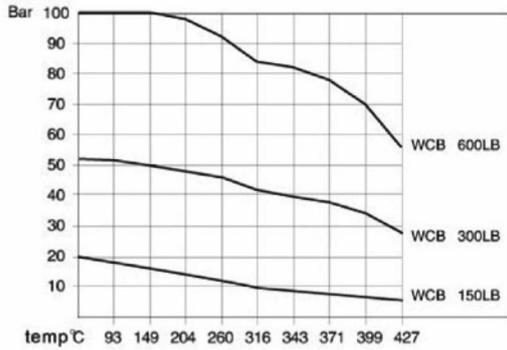


Packing type of TA-Luft

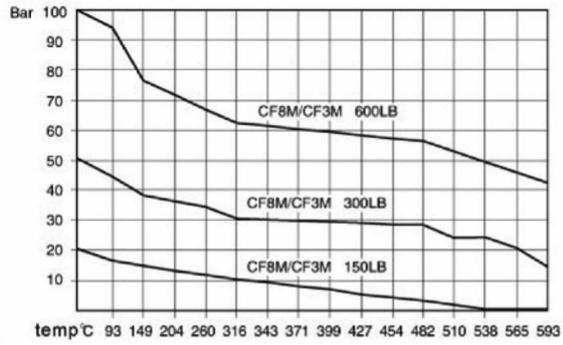
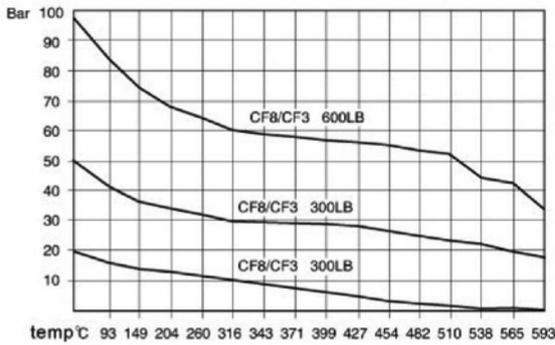


Body Material, Operating Pressure and Temperatures

Carbon Steel

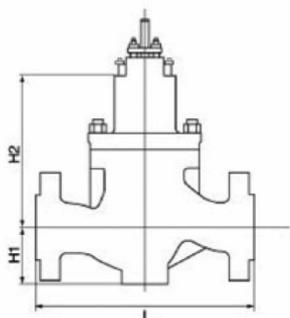


Stainless Steel

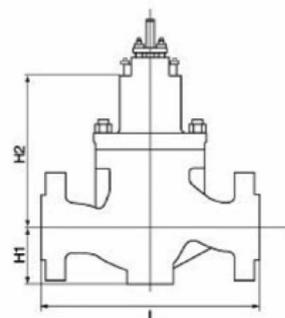


Temp °C	ANSI Class 900						ANSI Class 1500						ANSI Class 2500					
	SCPL1	SCPH2	SCPH21	SCPH32	SCS13A	SCS14A	SCPL1	SCPH2	SCPH21	SCPH32	SCS13A	SCS14A	SCPL1	SCPH2	SCPH21	SCPH32	SCS13A	SCS14A
	LCB	A105 WCB	F11 WC6	F22 WC9	F304 CF8	F316 CF8M	LCB	A105 WCB	F11 WC6	F22 WC9	F304 CF8	F316 CF8M	LCB	A105 WCB	F11 WC6	F22 WC9	F304 CF8	F316 CF8M
-196~38	-	-	-	-	14.88	14.88	23.92	-	-	-	24.79	24.79	-	-	-	-	41.33	41.34
-45~38	14.35	-	-	-	14.88	14.88	23.92	-	-	-	24.79	24.79	39.87	-	-	-	41.33	41.34
-5~38	14.35	15.31	15.50	15.50	14.88	14.88	23.92	25.51	25.84	25.84	24.79	24.79	39.87	42.52	43.07	43.07	41.33	41.34
50	14.18	15.01	15.33	15.35	14.34	14.43	23.64	25.02	25.55	25.58	23.90	24.04	39.40	41.70	42.59	42.64	39.84	40.07
100	13.52	13.90	14.62	14.70	12.25	12.65	22.53	23.16	24.36	24.50	20.42	21.09	37.56	38.62	40.46	40.58	34.01	35.14
150	13.18	13.56	13.90	13.98	10.89	11.54	21.96	22.60	23.18	23.30	18.16	19.24	36.60	37.66	38.61	38.84	30.26	32.07
200	12.79	13.14	13.63	13.45	9.82	10.69	21.32	21.89	22.73	22.40	16.37	17.83	35.53	36.50	37.88	37.35	27.28	29.71
250	12.17	12.51	13.33	13.26	9.15	10.02	20.28	20.84	22.22	22.10	15.26	16.68	33.80	34.75	37.03	36.83	25.43	27.80
300	11.30	11.61	12.72	12.72	8.71	9.49	18.84	19.36	21.20	21.20	14.52	15.80	31.40	32.26	35.31	35.33	24.20	26.34
350	10.78	11.08	12.06	12.06	8.42	9.12	17.96	18.46	21.11	20.11	14.02	15.20	29.95	30.78	33.51	33.51	23.36	25.36
375		10.94	11.63	11.63	8.32	8.91		18.22	19.38	19.38	13.86	14.84		30.37	32.32	32.32	23.12	24.74
400		10.34	10.98	10.98	8.23	8.72		17.24	18.28	18.28	13.72	14.55		28.73	30.47	30.47	22.87	24.25
425		8.62	10.53	10.53	8.14	8.59		14.37	17.54	17.54	13.57	14.32		23.94	29.23	29.23	22.63	23.87
450		6.01	10.13	10.13	8.06	8.42		10.02	16.89	16.89	13.46	14.03		16.68	28.16	28.16	22.37	23.38
475		4.06	9.50	9.50	7.79	8.20		6.76	15.82	15.82	13.27	13.67		11.28	26.36	26.36	22.13	22.79
500			8.33	8.33	7.81	8.05			13.89	13.89	13.02	13.40			23.15	23.15	21.71	22.34
525			6.08	6.58	7.15	7.73			10.12	10.96	11.94	12.89			16.88	18.26	19.88	21.47
550			3.83	4.91	6.54	7.49			6.38	8.17	10.91	12.48			10.63	13.63	18.17	20.79
575			2.55	3.51	6.02	7.22			4.24	5.85	10.04	12.04			7.08	9.74	16.72	20.07
600			1.75	2.99	5.01	6.43			2.94	3.82	8.35	10.71			4.90	6.36	13.92	17.85
625					3.92	5.48					6.54	9.12					10.89	25.20
650					3.16	4.23					5.26	7.06					8.75	11.76
670					2.33	3.78					3.88	6.31					6.45	10.53

Construction Lengths, Dimensions & Connection Dimensions



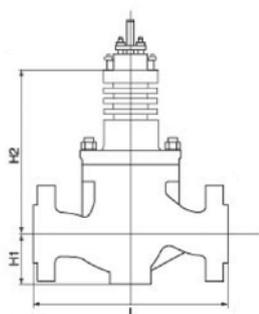
Construction of standard bonnet



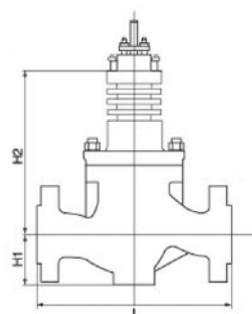
Construction of standard bonnet

(mm)

Size	L			H1	H2
	150LB	300LB	600LB		
1"	184	197	210	65	162
1-1/2"	222	235	251	81.5	165.5
2"	254	267	286	90	169
2-1/2"	276	292	311	108	259
3"	298	318	337	108	259
4"	352	368	394	138	263
6"	451	473	508	182	312
8"	543	568	610	212	346
10"	673	708	752	268	393
12"	737	775	819	330	445



Construction of extension bonnet



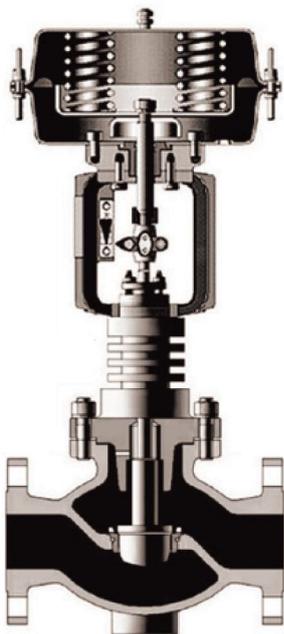
Construction of extension bonnet

(mm)

Size	L			H1	H			
	150LB	300LB	600LB		0~250°C	251~350°C	351~450°C	451~550°C
1"	184	197	210	65	194	240	354	496
1-1/2"	222	235	251	81.5	197.5	243.5	357.5	499.5
2"	254	267	286	90	201	251	365	507
2-1/2"	276	292	311	108	291	343	477	609
3"	298	318	337	108	291	343	477	609
4"	352	368	394	138	295	351	475	607
6"	451	473	508	182	344	418	562	724
8"	543	568	610	212	381	432	576	738

Single-Seat Control Valve

Characteristics



The design of top-guided flow, in comparison with the cage control valve, reduces the friction and disturbance of the media to avoid the failure of the mechanical guidance caused by the accumulation of the unpurified media to ensure the stable performance as well as to decrease the noise and the friction.

Easy to change parts inside the control valve. The single-seat construction with a balanced plug allows massive flow of the unpurified media with a high differential pressure that requires less output of the actuator.

Control Valve Series LP-300 offers a choice of different materials to meet the working conditions. The partly or complete build-up welding of the seat and the body with Stellite Alloy ensures the capability of corrosion resistance and abrasion resistance.

The self alignment requires no gasket between stem and plug, plug and seat or body and seat.

The complete seal of the body and seat ensured by the screwed connection does not destroy the self-alignment as no gasket is required and as a result, requires less maintenance. The Taper junction of stem and plug avoids the concentration of the work on the pin, which may break the connection of stem and plug.

To ensure the seal of up to Grade VI, the screw connection of the body and seat offers a choice of different metallic and non-metallic materials.

Also available with choice of design of built-in low-noise cage and or with design of cavitation resistance.

Technical specifications

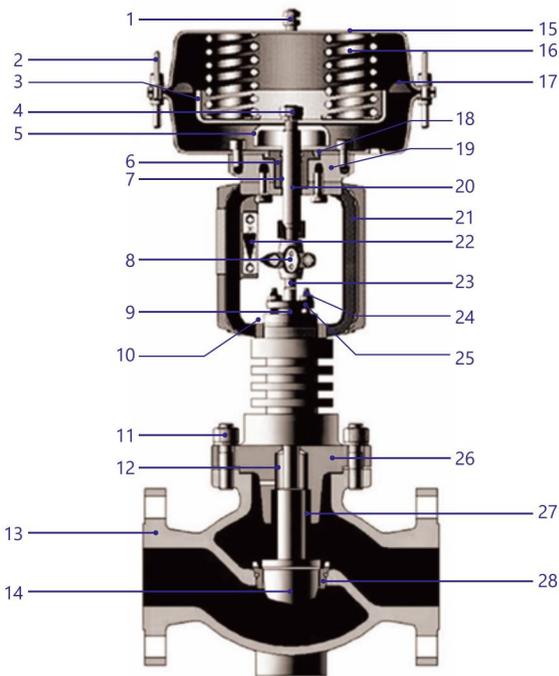
- Packing: GRAFOIL: -198~+538°C
PTFE: -40~+232°C
- Construction: single/double/triplex
- Packing of bonnet: 1/2"~1 1/2", Gland Screw, less parts, easy for installation, convenient for maintenance.
- 2"~8", Gland Flange, even work on packing, better seal.
- Bonnet: Standard: -28~+250°C
- Connection of ends:
ANSI Class 150/300 FF, RF, RJ (DIN, JB)
ANSI Class 150/300 BW, SW (DIN, JB)
- Size: 1/2"~12" (15 mm~300 mm)
- Pressure rating: ANSI Class 150/ANSI Class 300
- Seat leakage: ANSI/FCI70-2-1991 IV, V, VI
- Rangeability: 50:1

Note:

Control Valve LP-300 is a linear single-seat valve designed with simple construction and top-guided flow. With its low cost and liability, it's widely applied in such media as water, steam, gas and etc. so to meet the requirements of different standards. Exquisitely designed for free flow and the low loss of pressure, the Control Valve LP-300T is ideal for non-critical application.

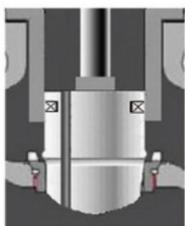
Control Valve LP-300, specially designed with a balanced plug and linear single seat, is widely applied for massive flow and high differential pressure. Designed with simple construction for free flow, Control Valve LP-300H is a choice of low cost due to its stability and less non-balance that requires less output of actuator.

Parts

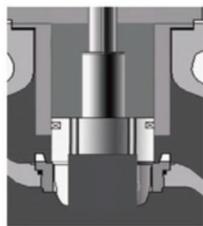


No.	Part Name	No.	Part Name
1	Vent Cap	15	Diapheagm Case
2	Conveyable Nut	16	Spring
3	Spring Guide	17	Diapheagm
4	Stopper Fixer	18	Sealant
5	Stoper	19	Yoke Plate
6	Rod Guide	20	Rod
7	Rod Guide Bush	21	Yoke
8	Red Connection	22	Scale
9	Packing Gland	23	Stem
10	Yoke Nut	24	Gland Bult
11	Bonnet Nut	25	Gland Flange
12	Packing	26	Bonnet
13	Body	27	Plug Guide Bush
14	Plug	28	Seat Ring

Construction of trim



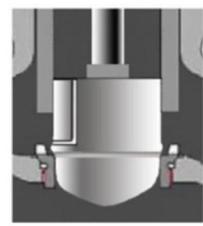
Balanced plug one



Balanced plug two



Nonbalanced plug one



Nonbalanced plug two

Trim & Flow coefficients Cv

S-T Series

Size	Trim Size (in)/Cv Value												
	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"
	2.9	4.7	8.2	12.8	21	30	50	79	117	175	303	443	758
1/2"													
3/4"													
1"													
1-1/2"													
2"													
2-1/2"													
3"													
4"													
6"													
8"													
Stroke													

*Other sizes on request

S-H Series

Size	Trim Size (in)/Cv Value											
	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"	
	21	30	50	79	117	175	303	443	758	1050	1220	
2"												
2-1/2"												
3"												
4"												
6"												
8"												
10"												
12"												
Stroke	20mm			30mm			60mm			75mm		

*Other sizes on request

Actuator

Type of actuators:

- Pneumatic actuator: LA Series pneumatic actuators without handwheel, or LA-HW Series. with handwheel on top.

Spring range:

- 3 springs: 20 ... 100 kPa; 40 ... 120 kPa
- 6 springs: 40 ... 200 kPa; 80 ... 240 kPa; 120 ... 280 kPa
- 12 springs: 180 ... 380 kPa

Accessory (Selectable):

- Handwheel on top
- Pneumatic positioner
- Electropneumatic positioner
- Air filter
- Solenoid valve
- Valve positioner
- Limit switch

Model	Area(m ²)	Stroke(mm)	Q'ty of Spring	Spring Range(Psig)	Actuator Force(lbf)	Actuator Force(kgf)	Spring No
LA-1R	38.8	20	4	0.2~1.0kgf/cm ² G	101.47	46.02	1A20
				0.8~2.0kgf/cm ² G	405.90	184.08	1B20
				0.3~1.1kgf/cm ² G	152.21	69.03	1D20
				0.4~1.2kgf/cm ² G	203.74	92.04	1E20
LA-2R	54.3	20	4	0.2~1.0kgf/cm ² G	119.95	54.4	2A20
				0.8~2.0kgf/cm ² G	479.81	217.6	2B20
				0.2~1.0kgf/cm ² G	119.95	54.4	2A25
				0.8~2.0kgf/cm ² G	479.81	217.6	2B25
		25	4	0.3~1.1kgf/cm ² G	179.93	81.6	2D25
				0.4~1.2kgf/cm ² G	239.90	108.8	2E25
				0.2~1.0kgf/cm ² G	119.95	54.4	2A30
				0.8~2.0kgf/cm ² G	479.81	217.6	2B30
		30	4	0.3~1.1kgf/cm ² G	179.93	81.6	2D30
				0.4~1.2kgf/cm ² G	239.90	108.8	2E30
				0.2~1.0kgf/cm ² G	196.02	88.9	3A25
				0.8~2.0kgf/cm ² G	783.66	355.4	3B25
LA-3R	89.1	25	6	0.2~1.0kgf/cm ² G	190.07	86.2	3A30
				0.8~2.0kgf/cm ² G	760.28	344.8	3B30
				0.3~1.1kgf/cm ² G	293.93	133.3	3D30
				0.4~1.2kgf/cm ² G	391.83	177.7	3E30
		30	6	0.2~1.0kgf/cm ² G	196.02	88.9	3A40
				0.8~2.0kgf/cm ² G	783.66	355.4	3B40
				0.2~1.0kgf/cm ² G	196.02	88.9	3A50
				0.8~2.0kgf/cm ² G	783.66	355.4	3B50
		40	6	0.3~1.1kgf/cm ² G	293.93	133.3	3D50
				0.4~1.2kgf/cm ² G	391.83	177.7	3E50
				0.2~1.0kgf/cm ² G	368.01	166.9	4A50
				0.8~2.0kgf/cm ² G	1472.50	667.8	4B50
LA-4R	155.0	50	6	0.3~1.1kgf/cm ² G	552.13	250.4	4D50
				0.4~1.2kgf/cm ² G	736.25	333.9	4E50
			12	0.2V1.0kgf/cm ² G	368.01	166.9	4A75
				0.8~2.0kgf/cm ² G	1472.50	667.8	4B75
		75	12	0.3~1.1kgf/cm ² G	552.13	250.4	4D75
				0.4~1.2kgf/cm ² G	736.25	333.9	4E75
				0.2~1.0kgf/cm ² G	368.01	166.9	4A100
				0.8~2.0kgf/cm ² G	1472.50	667.8	4B100
100	12	0.3~1.1kgf/cm ² G	552.13	250.4	4D100		
		0.4~1.2kgf/cm ² G	736.25	333.9	4E100		

Model	Area (m ²)	Stroke (mm)	Q'ty of Spring	Spring Range (Psig)	Spring ate (lbf/m)	Setting Pressure (Psig/c)	Actuator Force(lbf)	Actuator Force(kgf)	Spring No			
LA-1D	38.8	20	4	4.3-15.6	522	40	946	429	1A20			
						46	1178	534				
						54	1488	675				
			4	11.4-27	775	40	504	228	1B20			
						46	736	334				
						54	1046	475				
LA-2D	54.3	20	4	4.3-11.4	458	40	1562	704	2A20			
						46	1877	851				
						54	2311	1048				
			4	11.4-27	1097	40	705	320	2B20			
						46	1031	468				
						54	1465	664				
		25	4	4.3-12.8	458	40	1476	669	2A25			
						46	1801	817				
						54	2235	1014				
			4	11.4-31.3	1097	40	472	214	2B25			
						46	797	362				
						54	1231	559				
		30	4	4.3-11.4	458	40	1552	704	2A30			
						46	1877	851				
						54	2311	1048				
			4	11.4-35.6	1097	40	239	108	2B30			
						46	564	256				
						54	988	453				
LA-3D	89.1	25	6	4.3-10.7	574.5	40	2611	1185	3A25			
						46	3146	1427				
						54	3859	1750				
			6	11.4-21.3	907	40	1667	756	3B25			
						46	2201	999				
						54	2914	1322				
		30	6	4.3-11.4	574.5	40	2549	1156	3A30			
						46	3084	1399				
						54	3797	1722				
			6	11.4-24	907	40	1426	647	3B30			
						46	1961	889				
						54	2674	1213				
		40	6	4.3-14.2	574.5	40	2299	1043	3A40			
						46	2834	1286				
						54	3547	1509				
			6	11.4-27	907	40	1159	526	3B40			
						46	1693	768				
						54	2046	1092				
		50	6	11.4-21.3	470	40	1667	756	3B50			
						46	2201	999				
						54	2914	1322				
			LA-4D	155.0	40	6	4.3-11.4	665	40	4433	2011	4A40
									46	5363	2433	
									54	6603	2995	
6	11.4-21.3	998				40	2899	1315	4B40			
						46	3829	1737				
						54	5060	2299				
50	12	4.3-12.8			665	40	4216	1912	4A50			
						46	5146	2334				
						54	6186	2897				
	12	11.4-24			998	40	2480	1125	4B50			
						46	3410	1547				
						54	4650	2109				
60	12	4.3-14.2			665	40	3999	1814	4A60			
						46	4929	2236				
						54	6169	2798				
	12	11.4-24			998	40	2015	914	4B60			
						46	2945	1336				
						54	4185	1898				
75	12	4.3-14.2	520	40	3999	1814	4A75					
				46	4929	2236						
				54	6160	2798						
	12	11.4-27	769	40	2015	914	4B75					
				46	2945	1336						
				54	4185	1898						



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